

# The Utility Terrain Vehicle (UTV)

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## Off-road Utility is:

- The ability to cross terrain quickly while carrying all the possible gear required to get a job done.
- A proper UTV will always have a bed, a relatively comfy cabin, and 4 wheels



# Applicable Standards

- 4 wheels or more (ANSI/OPEI B71.-2016)
- Intended to transport people & cargo (ANSI/OPEI B71.9-2016)
- Non-straddle seat (not ATV/Motorcycle) (ANSI/OPEI B71.9-2016)
- Pedals and steering wheel controlled (ANSI/OPEI B71.9-2016)
- Top speed of at least 25 mph (ANSI/OPEI B71.9-2016)
- 80" Width maximum (ANSI/OPEI B71.9-2016)
- 4,000 lb weight load maximum (ANSI/OPEI B71.9-2016)
- Minimum cargo load capacity of 350 lbs (ANSI/OPEI B71.9-2016)

# End User

- Workers in difficult terrain need a way to transport themselves and their various equipment across vast amount of land. The UTV solves this issue



# State of the Art

- 2013 John Deere Gator 855d
  - 850cc I3 Diesel
    - 37 ft-lbs, 23 bhp
  - CVT Transmission
  - All-Terrain Tires
  - 9'8" long, 62" wide, 75" tall
  - 11" Ground Clearance
  - 1697 lbs dry
  - 1400lbs Carrying Capacity



# Summary of Work Done:

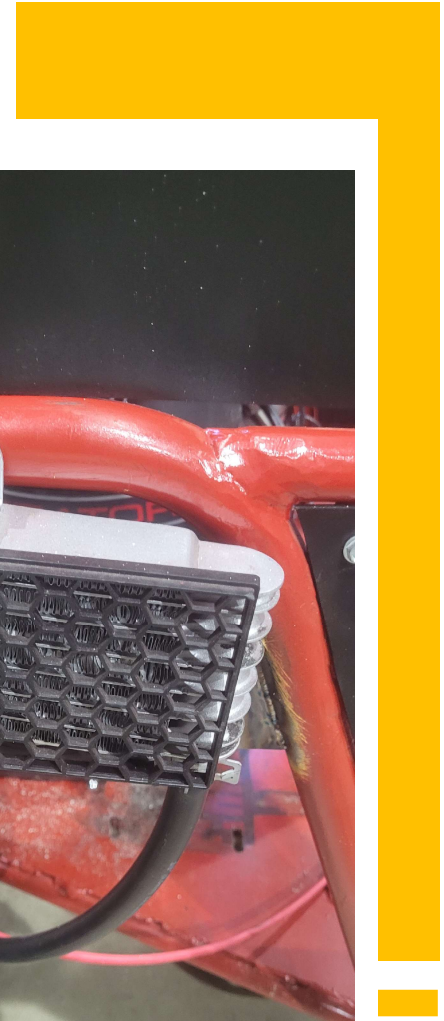
- Adjusted Ignition Wiring & Key Location
- Installed Fuel Cut-off Valve & Reinstalled Radiator
- Installed Shift Lever & Moved Choke
- Fabricated and Installed Steering Rack Extension
- Brake Lever Fulcrum Adjustment
- Installed New Fuel Pump & Cleaned Carburetor



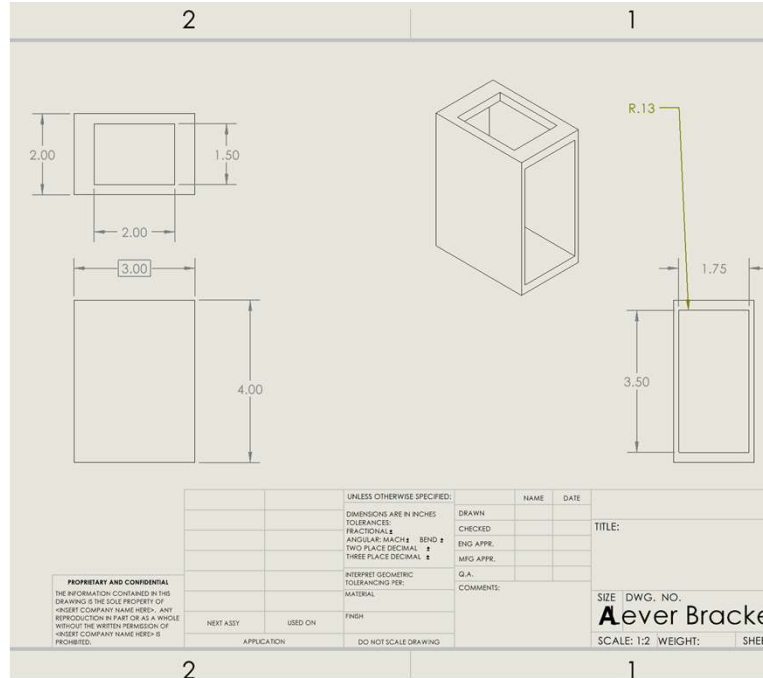
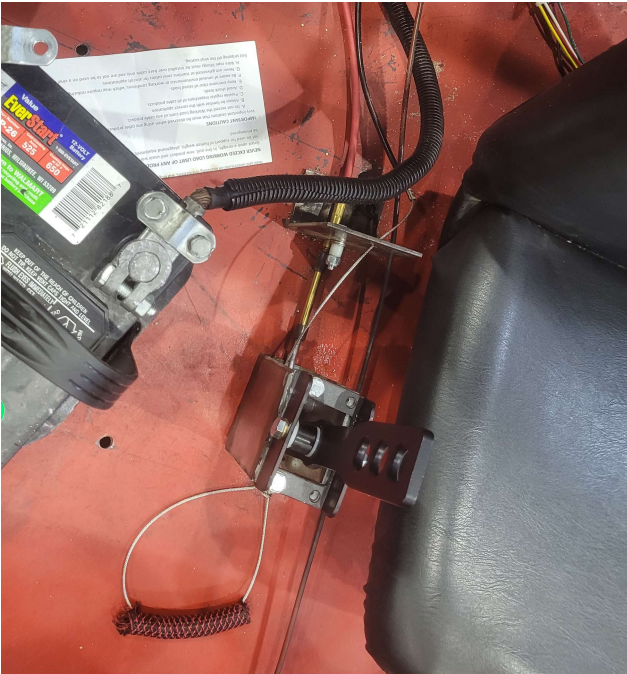
## Ignition Wiring Relocation

- The ignition was moved from the engine (out of reach of the driver) to the cockpit for easy access.

# Radiator Relocation & Fuel Valve Install





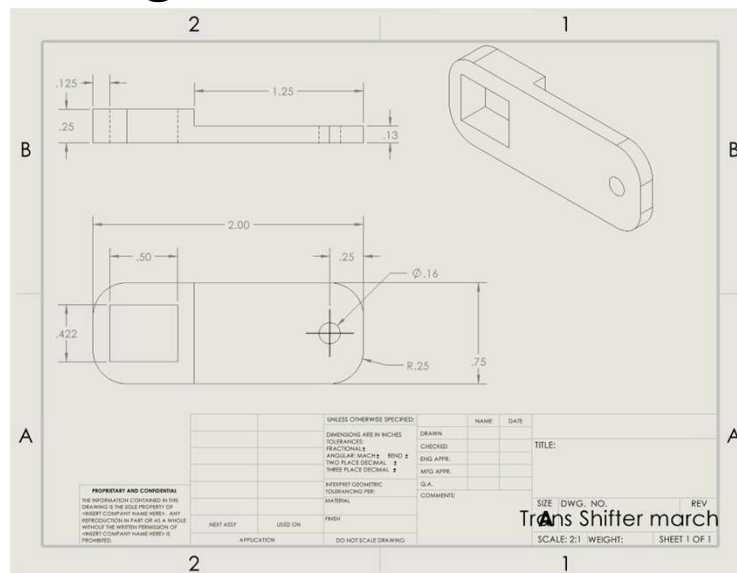


## Shift Lever Installation & Choke Location Changed

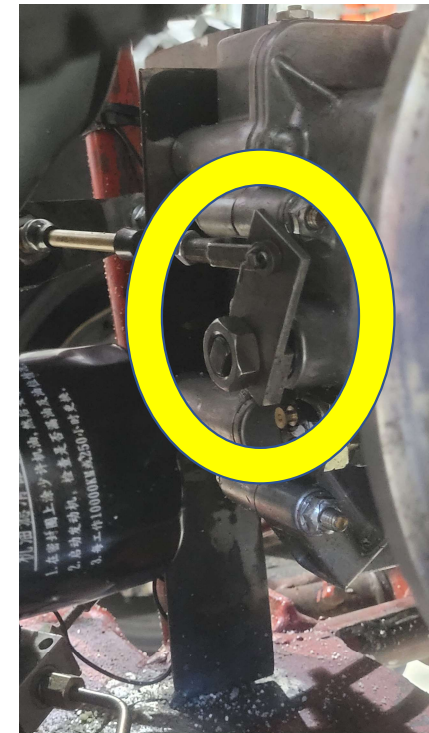
- Shift Lever & cable were purchased, mounting brackets were fabricated

**NEVER EXCEED WORKING LOAD LIMIT OF ANY PRODUCT!!!**  
 Based on a 200 lb weight in the pit, use proper and safe working and lifting techniques. Do not use for support of human weight, prolonged equipment, or equipment.  
**IMPORTANT CAUTIONS**  
 Very important cautions that must be observed when using any product:  
 A. Do not exceed the Working Load Limit (WLL) of any cable product.  
 B. Always use proper techniques for correct application.  
 C. Provide proper clearance of all cables.  
 D. Avoid sharp bends or kinks in cables.  
 E. Keep a record of all equipment use to ensure proper maintenance.

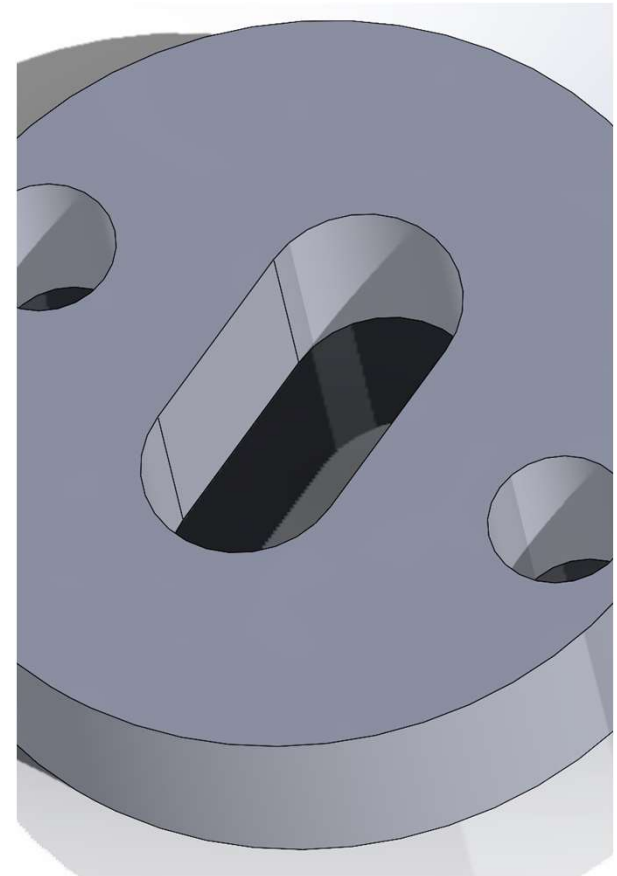
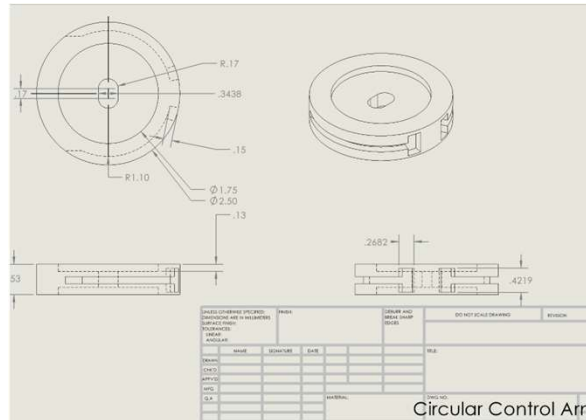
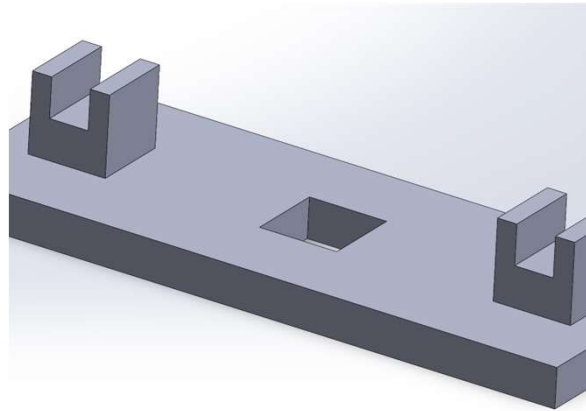
## Drawings for New Shift Bracket (Cable to Transmission)



- The shift linkage needed to be attached to the transmission, so a custom shift-bracket was designed and fabricated

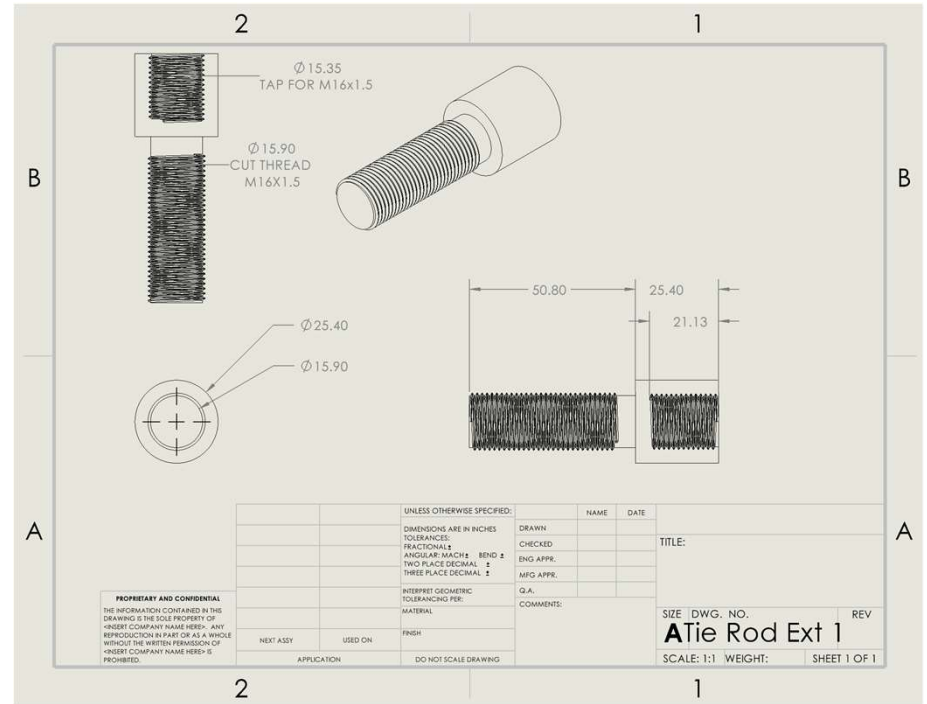


# Previous Shifter Control Arm Drawings:





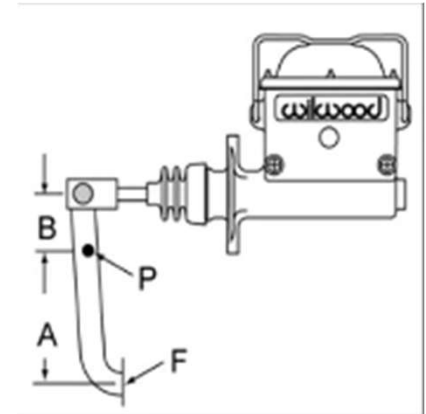
# Steering Rack Extension



- Designed, Fabricated, and Installed to help mitigate bump-steer,

# Brake Fulcrum Changed

- Stopping Power used to be minimal in the UTV. To eliminate this problem, the pivot point (fulcrum) for the brake lever was changed.



Brake System

$$F = \frac{1}{2} \frac{m \cdot v^2}{r_{disc}}$$

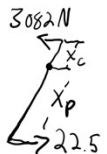
$$F = \frac{0.5 \cdot 515 \cdot \left(\frac{30}{3.6}\right)^2}{15} = 3082N$$

Pedal force should be 1/5 weight of driver, assume 200lbs, 90kg, 22.5 kg desired

Currently, the fulcrum sits 5in away from the end of the pedal and 4 in away from the cylinder

$\frac{F}{3082N} = \frac{4}{5} = 2465N$  is the current braking force required from the driver to completely stop the vehicle, which is far too high

$$\frac{3082}{220} = \frac{14 \text{ in}}{1 \text{ in}} \text{ length ratio}$$

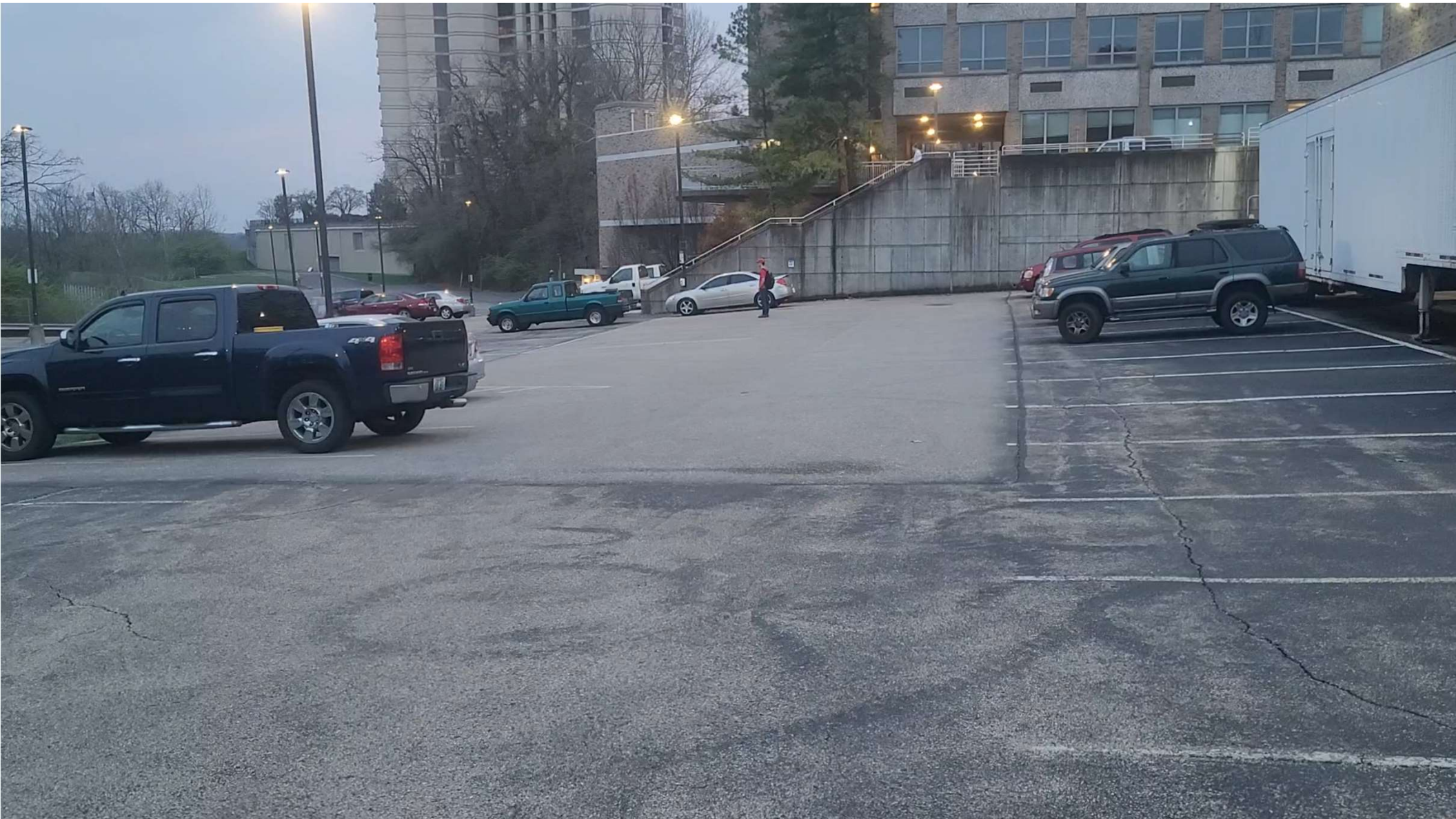


## Starting the Engine for the first time:

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- List of problems:
  - Wires coming loose
  - Old gas in tank
  - Bad fuel pump
  - Gas in crank case
- Solutions
  - Rewire ignition & check all connections
  - Drain old gas, clean carburetor thoroughly
  - Replace fuel pump
  - Change oil











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**P Permit Required**

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Thank you for your time!

